

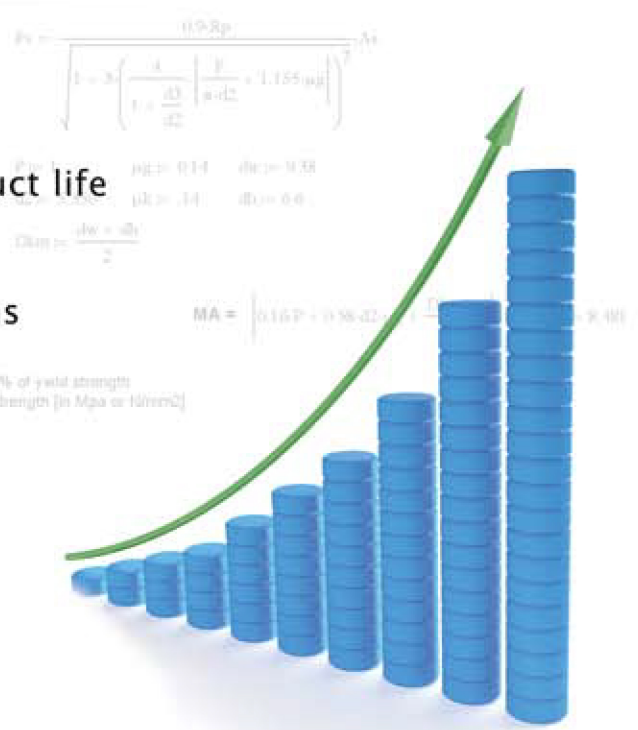
## Customer Needs

- ▶ Cost Savings and support in design phase
- ▶ Trouble free, cost efficient assembly
- ▶ End-product reliability and durability
- ▶ Up-to-date knowledge of new and innovative products
- ▶ Engineering application problem solving
- ▶ Drawing support
- ▶ Custom products for specific applications
- ▶ Ergonomics



## Why Us?

- ▶ True cost reduction
- ▶ C-part standardization and consolidation
- ▶ Engineering support to increase end-product life
- ▶ New Product Introduction support
- ▶ Assembly simplification and cost reductions
- ▶ Design assistance
- ▶ Technical seminars
- ▶ Product Learning Center



$$MA = \frac{0.167 + 0.58 - 0.27}{2} = 0.48$$

$$F_v = \frac{0.9 R_p}{1 + 3 \left( \frac{4}{1 + \frac{d3}{d2}} \left| \frac{P}{s-d2} + 1.155 \mu g \right| \right)^2} A_s$$

$$d3 = \frac{d_w - d1}{2}$$

$$A_s = \frac{\pi (d2 - d1)^2}{4}$$

$R_p = 940$   
 $R_{ts} = 1040$   
 $P = 2.5$   
 $d3 = 16.925$   
 $d2 = 18.161$   
 $s = 0.14$   
 $\mu = 0.14$   
 $d1 = 22$   
 $d_w = 22$

$F_v = 0.07$  (Preload stacking 10% of yield strength)  
 $R_p = \text{min specified yield strength (in Mpa or lb/in}^2\text{)}$   
 $P = \text{Thread pitch}$   
 $d3 = \text{Minor diameter}$   
 $d2 = \text{Pitch diameter}$   
 $\mu = \text{Thread friction}$   
 $A_s = \text{Stress area}$

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# Engineering Case Studies

## Case Study 1

### Engineering Investigation



#### Situation

Bolt failure during assembly—faulty fasteners suspected

#### Action

Investigation showed bolts to be mechanically sound and stated torque to be adequate. Further investigation revealed that torque was applied in Imperial units, rather than Metric units, resulting in a 25% higher torque.

#### Results

- ▶ Torque was adjusted
- ▶ Line down situation resolved
- ▶ Approximately \$12,000 loss avoided

## Case Study 2

### New Design



Cinch Stud



Nut, Lock Washer, Flat Washer

#### Situation

Current design uses too many parts, long assembly time

#### Action

Switch from 4 parts to 1 using a blind rivet



Blind Rivet

#### Results

- ▶ 70% Material cost reduction
- ▶ 90% Labor cost reduction

## Case Study 3

### Line Walk Observation



#### Situation

Washer does not serve a purpose in this application, the metal plate is doing the job

#### Action

Eliminate washers



#### Results

- ▶ For 15,000 units built = ~\$60,000
- ▶ For 25,000 units built = ~\$100,000

## Customer Testimonials

“ All the concepts learned were clear and easy to understand and very usable for our daily work.

*This is a great workshop and should be a requirement for all entry level engineers.*

*I greatly enjoyed the depth of the material covered. The presenters displayed an obvious knowledge and expertise. This was a good learning experience.*

*I have been to at least 3 other in-depth Bolted Joint seminars/ workshops— this featured a variety of related information and I learned very much.*

*The topics were interesting for all of the participants.*

*We truly appreciate your efforts to provide us with 'expert' review of these failed parts. This completes the final documentation we needed for the problem analysis. We appreciate your help!*

*Thank you. After reviewing your email I've been going over the equations and applying them to our situation.*”

